

NORMAC NR-9500 PRIMER

PRODUCT:

Normac NR-9500 is a 2-part polymeric resinous based adhesive for the bonding of the Normac series of sprayable urethanes, castables and trowelable putty systems to ferrous and non-ferrous metals. This adhesive when applied to properly prepared metal substrates exhibits excellent adhesion for parts to be coated with spray, cast or trowelable urethanes.

APPLICATION:

Normac NR-9500 can be brushed, rolled or sprayed. Some dilution will be required for spraying. See NR-9500 TDS (Technical Data Sheet) for further information on application methods, number of coats, mixing ratios etc. For recommended surface preparation see Normac "Normac Surface Preparation Guide." For safe work practices and hygiene see NR-9500 SDS for further information.



PROPERTIES:

Product	2-part polymeric resinous based adhesive.	Rev. 3
Colour	Part A Cloudy/Clear, Part B Amber.	
Solids	Approximately 48%.	
Coverage	16.35m ² /kg at 25 microns thickness (176ft ² /lb at .001" thickness).	
Ratio	Part A:3 – Part B:1, by Weight.	
Flash Point	A and B both -5°C/23°F.	
Shelf Life	2+ Years from date of manufacture.	

Product Code	NR-9500 Part A	NR-9500 Part B	Approximate Shipping Weight
9500-1	750g 1 x 1L Can	250g 1 x 500ml Can	1.25kg
9500-3	2.25kg 1 x 4L Can	0.75kg 1 x 1L Can	3.5kg
9500-15	11.25kg 1 x 20L Pail	3.75kg 1 x 4L Can	16kg
9500-60	45kg 3 x 20L Pails	15kg 1 x 20L Pail	64kg

This data is based on information believed to be reliable and is offered solely for evaluation. Normac products are sold with the understanding that clients make their own tests to determine the suitability of these products for their particular application. Since the use of this product is beyond the control of the Seller, the Buyer assumes all risks of use or handling, whether in accordance with directions or not, as the Seller makes no warranty, expressed or implied, concerning this product.