

## NORMAC 900E CHEMICAL COLD BOND ADHESIVE

### PRODUCT:

Normac 900E is one of our non-trichloroethylene based chloroprene rubber adhesive products that offers improved bond strengths and cold weather performance over our competitor's traditional two part products.

### DESCRIPTION:

Normac 900E is a two component, room temperature curing, solvent based chloroprene rubber adhesive/cement that when catalyzed with the appropriate amount of Normac RE Hardener (5.3%) yields fast, high strength adhesion when bonding rubber to rubber, fabric, steel, concrete, fiberglass, and urethane.

### APPLICATION:

Normac 900E is available in black, grey and FDA compliant White. Custom colors are available upon request. Fast initial bond strength allows for less downtime. Excellent cold weather properties to -40°C (-40°F). Can be brushed or rolled.



### PROPERTIES:

Shelf Life	2 years +	Rev. 0
Pot Life	Mixed, 2 to 3 hours	
Solvent Base	Ethyl Acetate/Cyclohexane	
Viscosity	2500 to 3500cps	
Bond Strength	55-75pli/9.63kn/m to 13.14kn/m	
Chemical Resistance	Excellent – see Normac 900 Series Chemical Resistance Chart	
Hardener Ratio	5.3% - 5.3g RE Hardener to 100g 900E , by weight	
Flash Point	-25°C (-4°F)	
Priming System	XL-5001	
Shipping	DGR – Dangerous Goods	

Product Code	900E	RE Hardener	Approximate Shipping Weight
9EK.5	330g/1/2 liter/pint can	17g/15ml bottle	0.70kg/2.0 lbs
9EK1	660g/1 liter/quart can	35g/30ml bottle	1.20kg/11.0 lbs
9EK5	3.30kgs/4 liter/1 gallon can	5 x 35g/30ml bottle	5.50kg/48.4 lbs
9EK25	16.5kgs/20 liter/5 gallon pail	25 x 35g/30ml/1oz bottles	30kg/66lbs
9EK290	190kg/200 liter/55 gallon drum	290 x 35g/30ml/1oz. bottles	225kg/495lbs

This data is based on information believed to be reliable and is offered solely for evaluation. Normac products are sold with the understanding that clients make their own tests to determine the suitability of these products for their particular application. Since the use of this product is beyond the control of the Seller, the Buyer assumes all risks of use or handling, whether in accordance with directions or not, as the Seller makes no warranty, expressed or implied, concerning this product.