

NORMAC NR-8400 WASH PRIMER

PRODUCT:

A 1-part polymeric resinous based adhesive in Ethyl Acetate for bonding of the Normac U-Repair and BR-3TM series of elastomeric repair materials to properly prepared rubber. NR-8400 will provide excellent bonds within a few hours at ambient temperature to standard conveyor belt rubbers such as SBR.

APPLICATION:

Normac NR-8400 can be brushed, rolled or sprayed on properly prepared rubber surfaces. Prepare rubber by roughening with either a 24 to 36 grit aluminum oxide sanding disc on a slow speed sander or by stiff wire brush or carbide sanding tool attached to an electric drill. Clean the repair area thoroughly and degrease with a suitable, non-oil based solvent such as MEK, Trichloroethylene or Ethyl Acetate.

Apply a liberal coat of the NR-8400 and allow to become tacky – about 10 to 20 minutes depending upon temperature and humidity then apply the material you wish to bond to the rubber substrate.



PROPERTIES:

Product	1-part polymeric resinous based adhesive in Ethyl Acetate.
Colour	Water like, Amber/Clear.
Solids	Approximately 25%
Coverage	8.5m ² /kg at 25 microns thickness (41.5 ft ² /lb at .001" thickness)
Ratio	One part system.
Flash	Point -5°C/23°F
Shelf Life	6 months from date of manufacture.

Rev.0

Product Code	Description	Approximate Shipping Weight
8400-1	115g/4oz Bottle	135g
8400-2	230g/8oz Bottle	260g
8400-3	450g/16oz Bottle	475g

This data is based on information believed to be reliable and is offered solely for evaluation. Normac products are sold with the understanding that clients make their own tests to determine the suitability of these products for their particular application. Since the use of this product is beyond the control of the Seller, the Buyer assumes all risks of use or handling, whether in accordance with directions or not, as the Seller makes no warranty, expressed or implied, concerning this product.